








Work Order ID 66376

Friday, February 11, 2011 3:47:45 PM




Ship monday 11/02/14 Page 1

Item ID: D2942 Accept  Setup Start 
 Revision ID:
 Item Name: Replacement Window Stop 
 Start Date: 2/14/2011 Start Qty: 2.00  Cust Item ID:
 Required Date: 2/14/2011 Req'd Qty: 2.00  Customer:
 Reference:


Approvals: Process Plan: mf Date: 11-02-11 Tooling: _____ Date: _____ Run Start 
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2943	Rev C								

100  Small Fab 0.00
 Small Fab Memo 0.00
 Small Fab Assemble as per Dwg D2942 ☐ clean & wrap in plastic.


SAD
11-02-14

2

110  QC5- Inspect part completeness to step on W/O 0.00
 QC Memo 0.00
 Quality Control

8/02/14

2

120  Identify as per dwg & Stock Location: 209 0.00
 Packaging Memo PPN 66339 0.00
 Packaging

Ca/4/14 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 66376

Page 2

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Item ID: D2942

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Window

Start Date: 2/14/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 2/14/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

w/02/14

MF

11-02-14

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NOTE: Date & initial all entries

Picklist Print

Friday, February 11, 2011 3:47:41 PM

Page 1

Work Order ID: 66376

Parent Item: D2942

Parent Item Name: Replacement Window

































































































Start Date: 2/14/2011

Required Date: 2/14/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP D 01.06.05 New process EC
IPP E Thermoform in house 07.03.07 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status																																																								
D2126  Seal		Manufactured	No			100	f	448.2084	5.625	11.25																																																											
<table><tr><td><u>Location</u></td><td><u>Loc Qty</u></td><td><u>Loc Code</u></td><td colspan="11"></td></tr><tr><td>ST405</td><td>448.2084211</td><td></td><td colspan="11"></td></tr><tr><td>48285</td><td>22.0884211</td><td></td><td colspan="11"></td></tr><tr><td>64918</td><td>426.12</td><td></td><td colspan="11"></td></tr></table>														<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>												ST405	448.2084211													48285	22.0884211													64918	426.12												
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D2956  Window Frame		Manufactured	No			100	Each	2.0000	1	2																																																											
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D2958  Window		Manufactured	No			100	Each	1.0000	1	2																																																											
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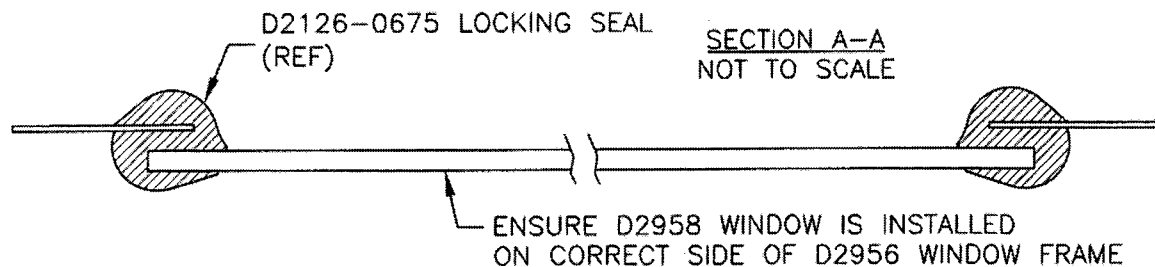
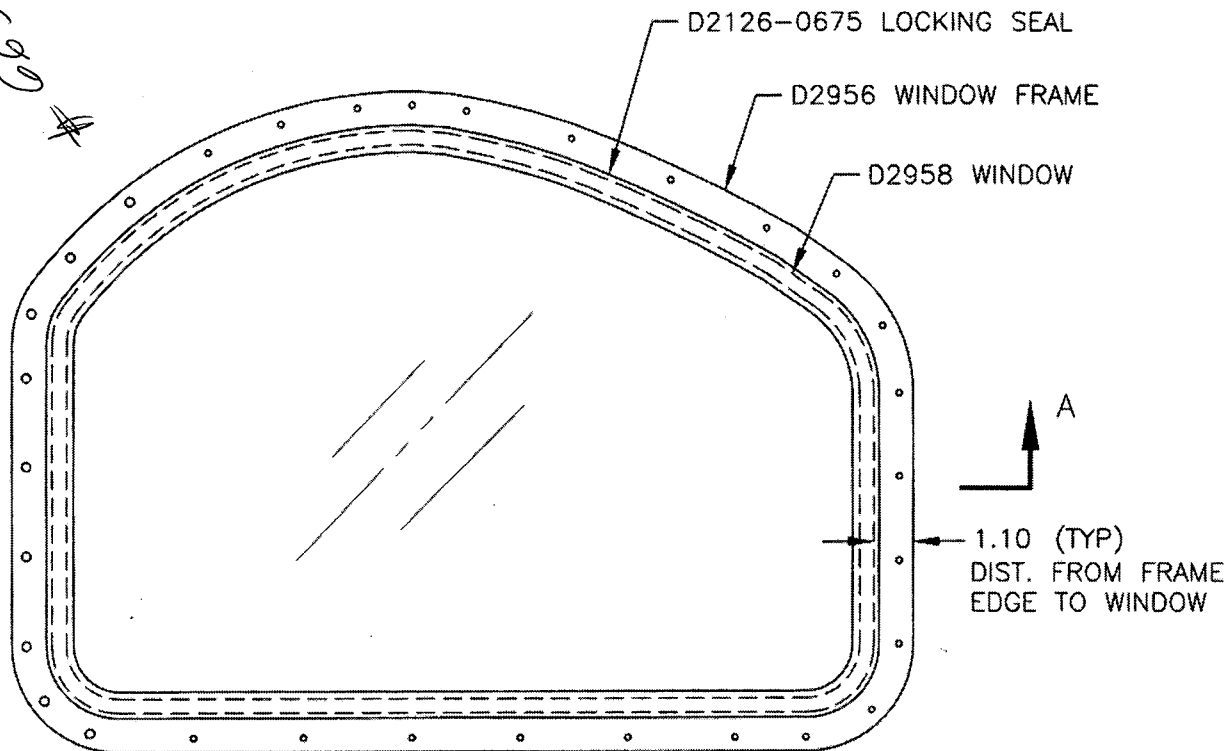
NOTE: Date & initial all entries



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD	REV. C
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO. D2942	SHEET 1 OF 1
DATE	01.05.31	TITLE	REPLACEMENT WINDOW	SCALE	1:5
A	00.01.20	NEW ISSUE			
B	00.02.23	CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)			
C	01.05.31	WINDOW NOW INSTALLED WITH SEAL			

RELEASED
01-06-05

92399



NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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